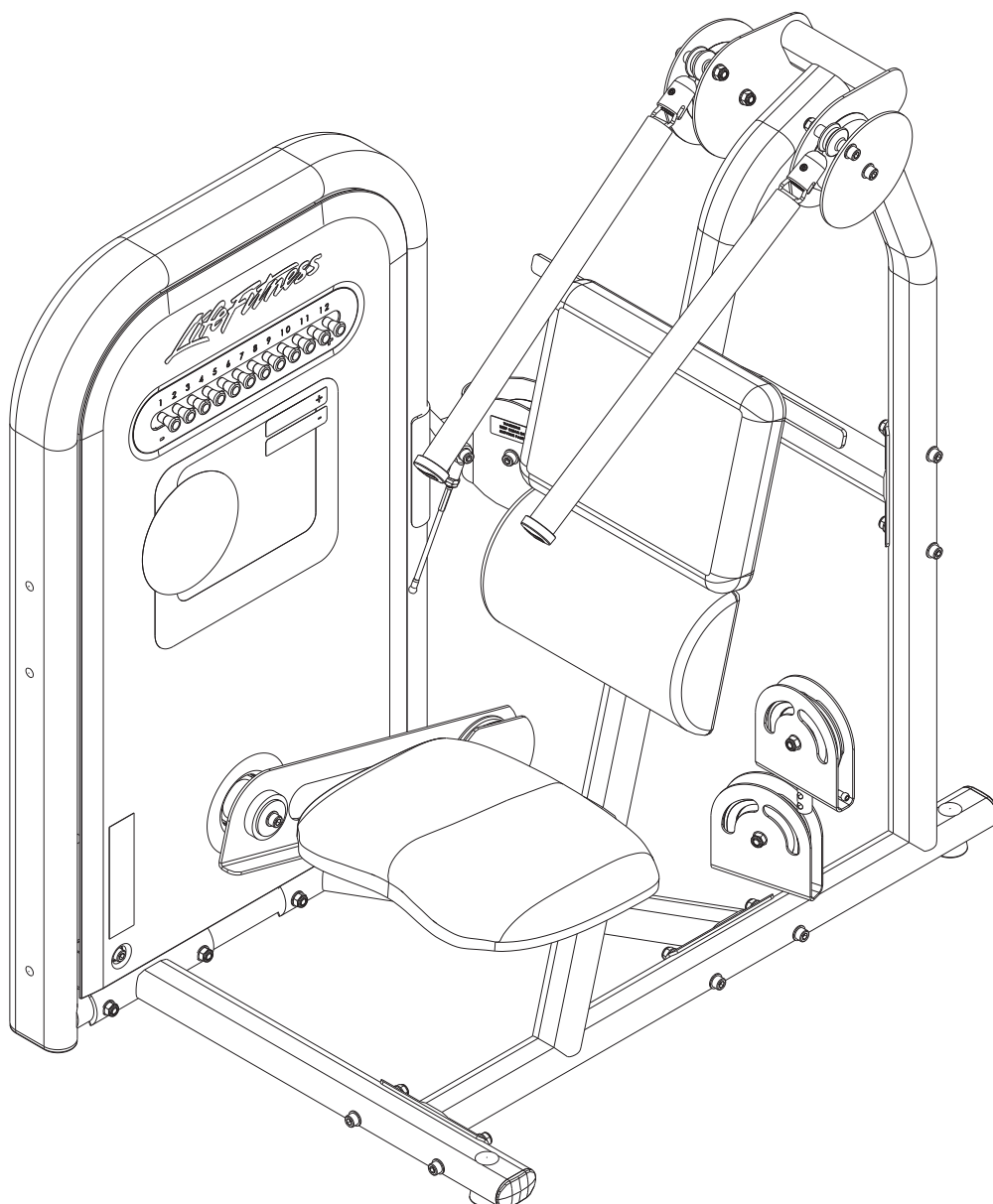




CIRCUIT SERIES  
TCAB  
AB CRUNCH



Customer Support Services  
**PARTS LIST**

# TCAB AB CRUNCH

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### COLOR LEGEND

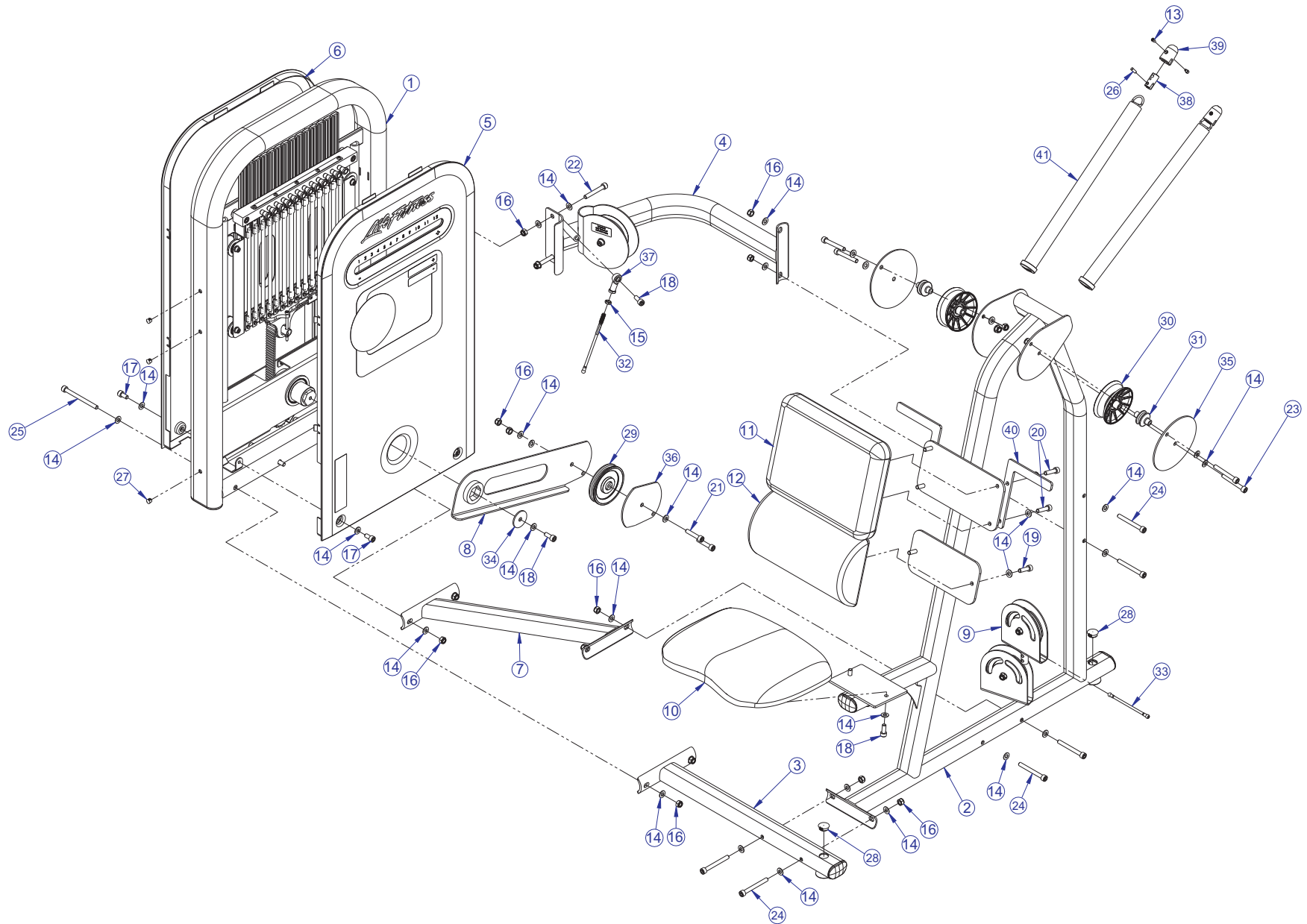
Item numbers ending in 'XX' require paint color.  
Replace last two digits from the corresponding code.

01 = White

02 = Platinum

99 = Custom Paint

# TCAB AB CRUNCH COMPONENT ASSEMBLY



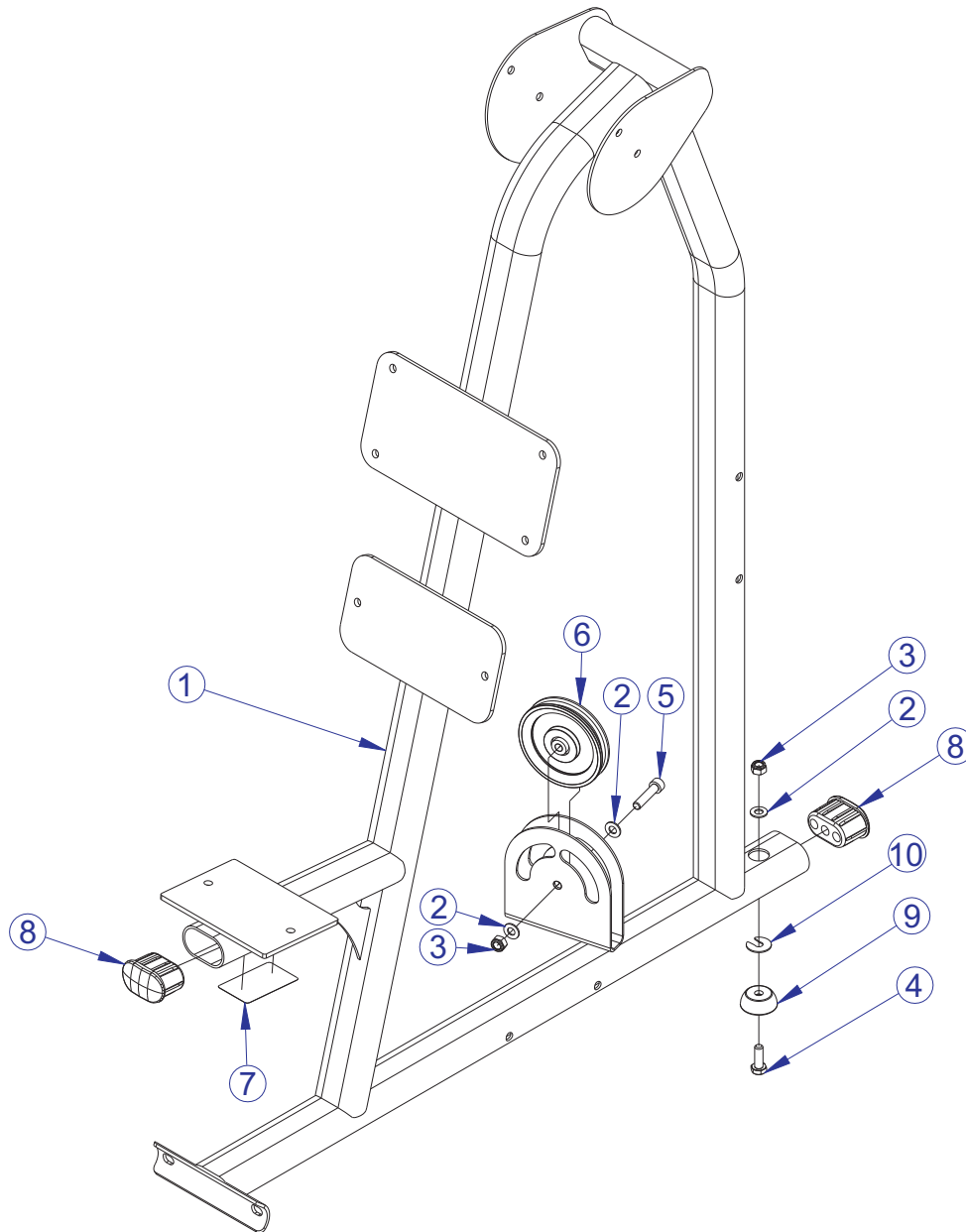
SEE PAGE 4 FOR LEGEND

# TCAB AB CRUNCH COMPONANT ASSEMBLY LEGEND

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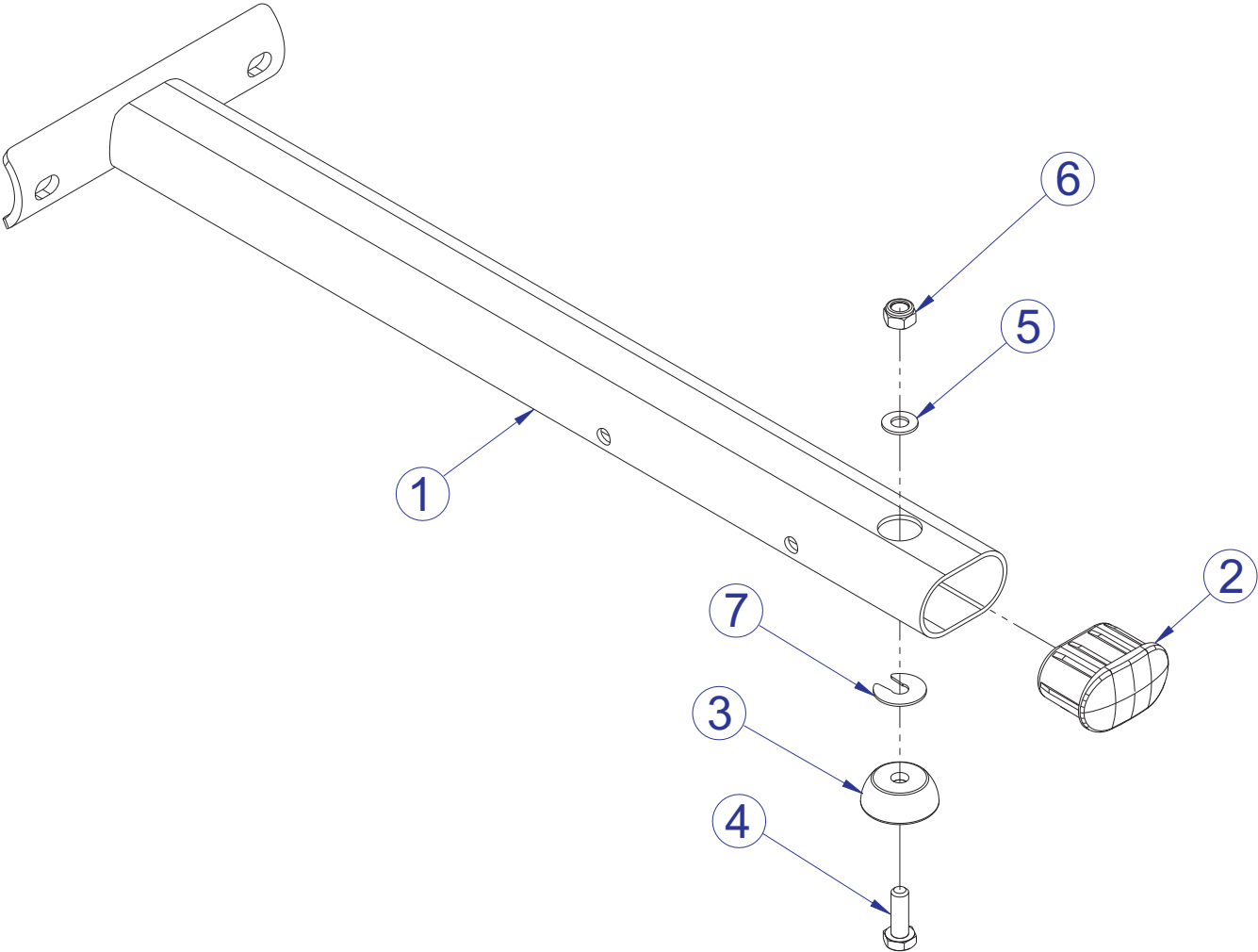
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	79854XX	ASSY, FINAL, TC-TOWER
2	1	80224XX	ASSY, TCAB, SEAT FRAME
3	1	80225XX	ASSY, TCAB, BRACE FRONT
4	1	80226XX	ASSY, TCAB, BRACE UPPER
5	1	8024701	ASSY, SHROUD, FRONT, TC-TOWER, TCAB
6	1	8024801	ASSY, TC-TOWER, SHROUD REAR, TCAB
7	1	79895XX	WLDMT, TCAB, BRACE REAR
8	1	80143XX	WLDMT, TCAB, OUTPUT CAM
9	1	80227XX	ASSY, TCAB, PULLEY BRKT
10	1	7297201	PAD, LARGE CHAIR
11	1	7422101	PAD, BACK 15 X 11-1/4
12	1	7544501	PAD, LUMBAR
13	4	3250002	M5 X 0.8 HXS SOC CS ST BZ X 8
14	49	3102514	WASHER, FLAT 3/8" SAE ST ZN
15	1	3236901	NUT, M10 X 1.5 JAM
16	18	3242002	NUT, M10 X 1.5 HEX NYLOCK
17	4	3251701	SCREW, M10 X1.5 20MM
18	4	3251702	SCREW, M10 X1.5 25MM
19	2	3251704	SCREW, M10 X1.5 35MM
20	4	3251705	SCREW, M10 X1.5 40MM
21	2	3251707	SCREW, M10 X1.5 50MM
22	2	3251711	SCREW, M10 X1.5 70MM
23	4	3251712	SCREW, M10 X1.5 75MM
24	6	3251715	SCREW, M10 X1.5 90MM
25	4	3251719	SCREW, M10 X1.5 120MM
26	2	3250101	PIN, DOWEL, .25 DIA X .75
27	3	3237401	PLUG, 7/16" HOLE
28	2	3237403	PLUG, 1" HOLE
29	1	3237801	PULLEY, 4.5" OD
30	2	7616601	PULLEY, V-GROOVE 4-1/2 OD X 2
31	2	7746201	STOP, CABLE BALL
32	1	8022801	CABLE, TCAB, OUTPUT
33	1	8022901	CABLE, TCAB, HANDLE
34	1	7322301	PLATE, 1.97 OD X .44 ID 10GA
35	2	79897XX	PLATE, TC-PULLEY V-GROOVE
36	1	80141XX	PLATE, TCAB, PULLEY GUARD
37	1	3237901	ROD END, METRIC FEMALE
38	2	7731001	LINK, CABLE END .813 DIA
39	2	7731101	HOUSING, CABLE END 1.25 DIA
40	2	79904XX	PLATE, TCAB, STRAP CATCH
41	2	8023600	ASSY, TCAB, GRIP

# TCAB AB CRUNCH SEAT FRAME ASSEMBLY - 80224XX



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80224XX	ASSY, TCAB, SEAT FRAME
2	3	3102514	WASHER, FLAT 3/8" SAE ST ZN
3	2	3242002	NUT, M10 X 1.5 HEX NYLOCK
4	1	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
5	1	3251706	SCREW, M10 X1.5 45MM
6	1	3237801	PULLEY, 4.5" OD
7	1	7571301	LABEL, SERIAL NUMBER
8	2	7800501	CAP, SML FLOV END
9	1	7893001	FOOT, LEVELER
10	1	7893101	SHIM, FOOT LEVELER

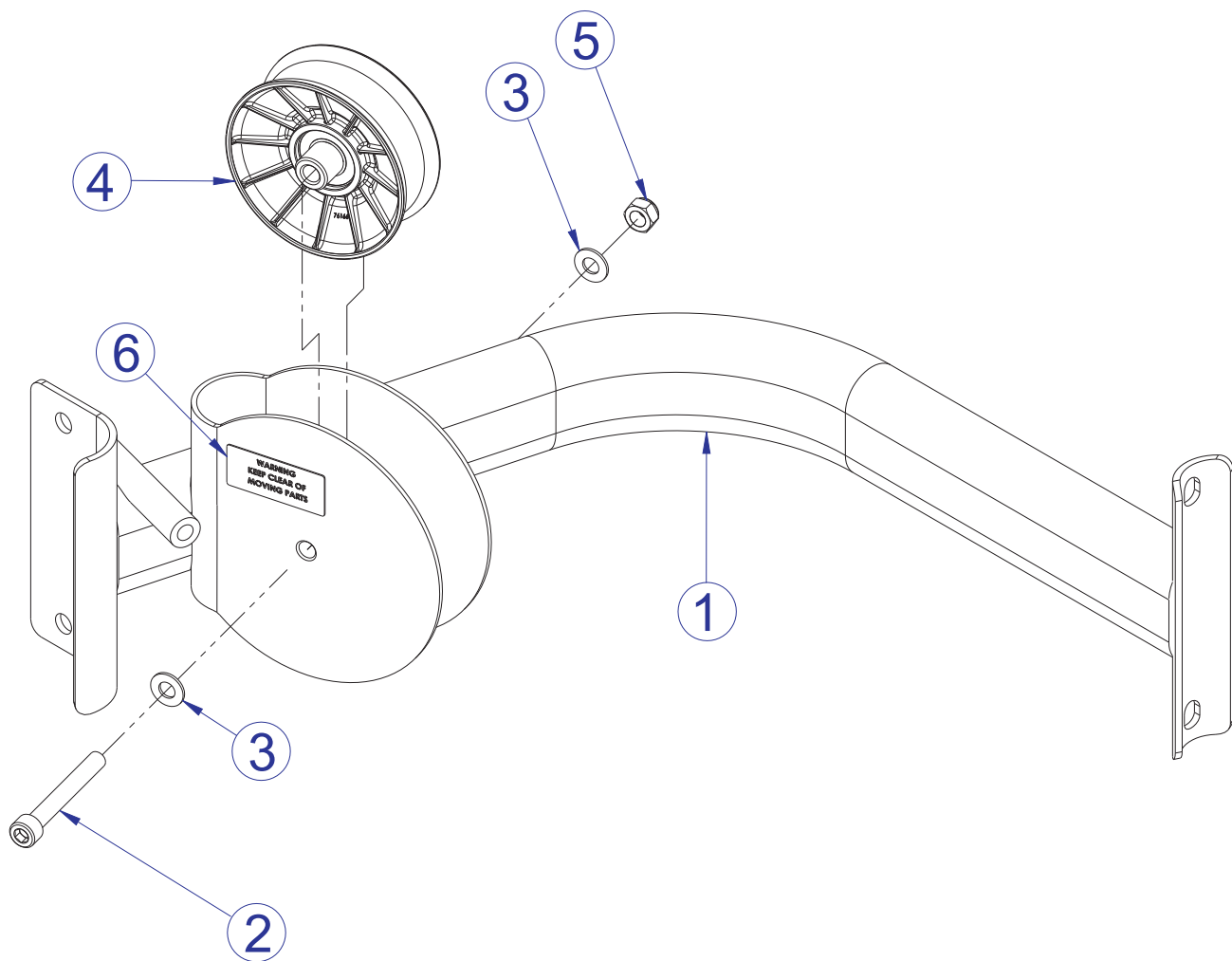
TCAB AB CRUNCH  
FRONT BRACE ASSEMBLY- 80225XX



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80225XX	ASSY, TCAB, BRACE FRONT
2	1	7800501	CAP, SML FLOV END
3	1	7893001	FOOT, LEVELER
4	1	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
5	1	3102514	WASHER, FLAT 3/8" SAE ST ZN
6	1	3242002	NUT, M10 X 1.5 HEX NYLOCK
7	1	7893101	SHIM, FOOT LEVELER

# TCAB AB CRUNCH UPPER BRACE ASSEMBLY - 80226XX

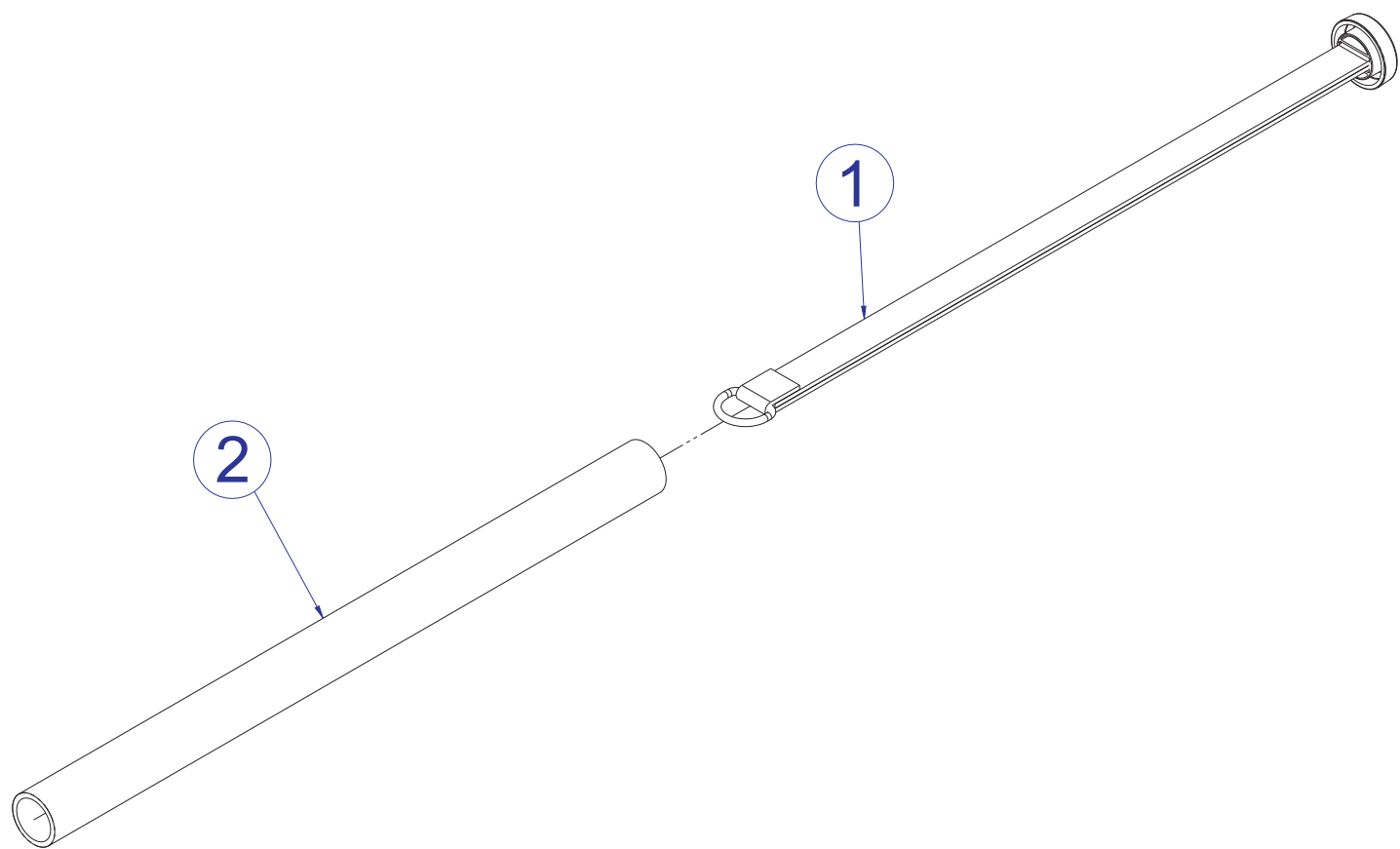
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80226XX	ASSY, TCAB, BRACE UPPER
2	1	3251712	SCREW, M10 X1.5 75MM
3	2	3102514	WASHER, FLAT 3/8" SAE ST ZN
4	1	7616601	PULLEY, V-GROOVE 4-1/2 OD X 2
5	1	3242002	NUT, M10 X 1.5 HEX NYLOCK
6	1	8031701	LABEL, WARNING, 2.43 X 1.06

TCAB AB CRUNCH  
TCAB GRIP ASSEMBLY - 8023601

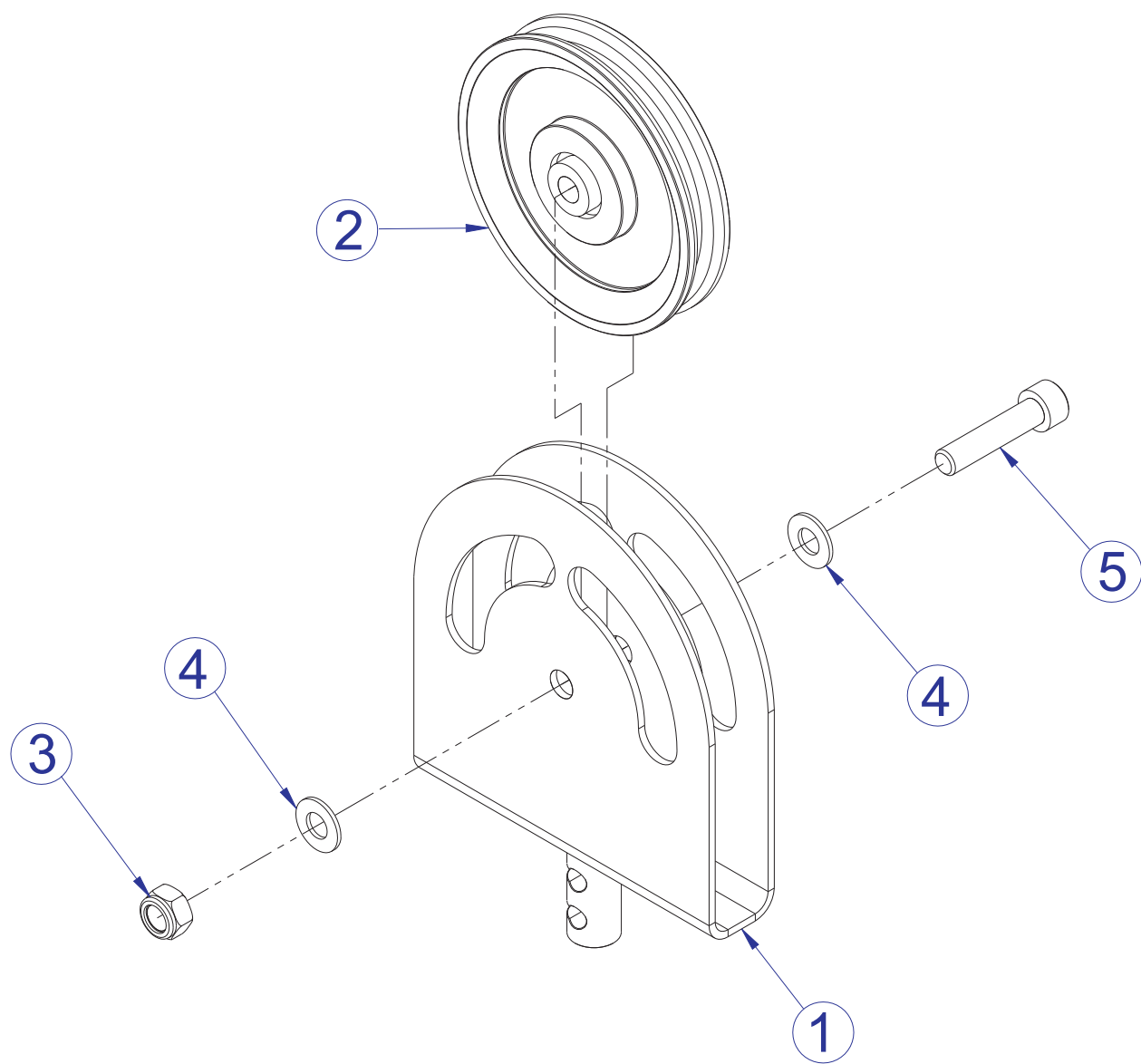
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8032701	ASSY, TCAB, STRAP
2	1	8026501	GRIP, TCAB, HANDLE



TCAB AB CRUNCH  
PULLEY BRACKET ASSEMBLY - 80227XX

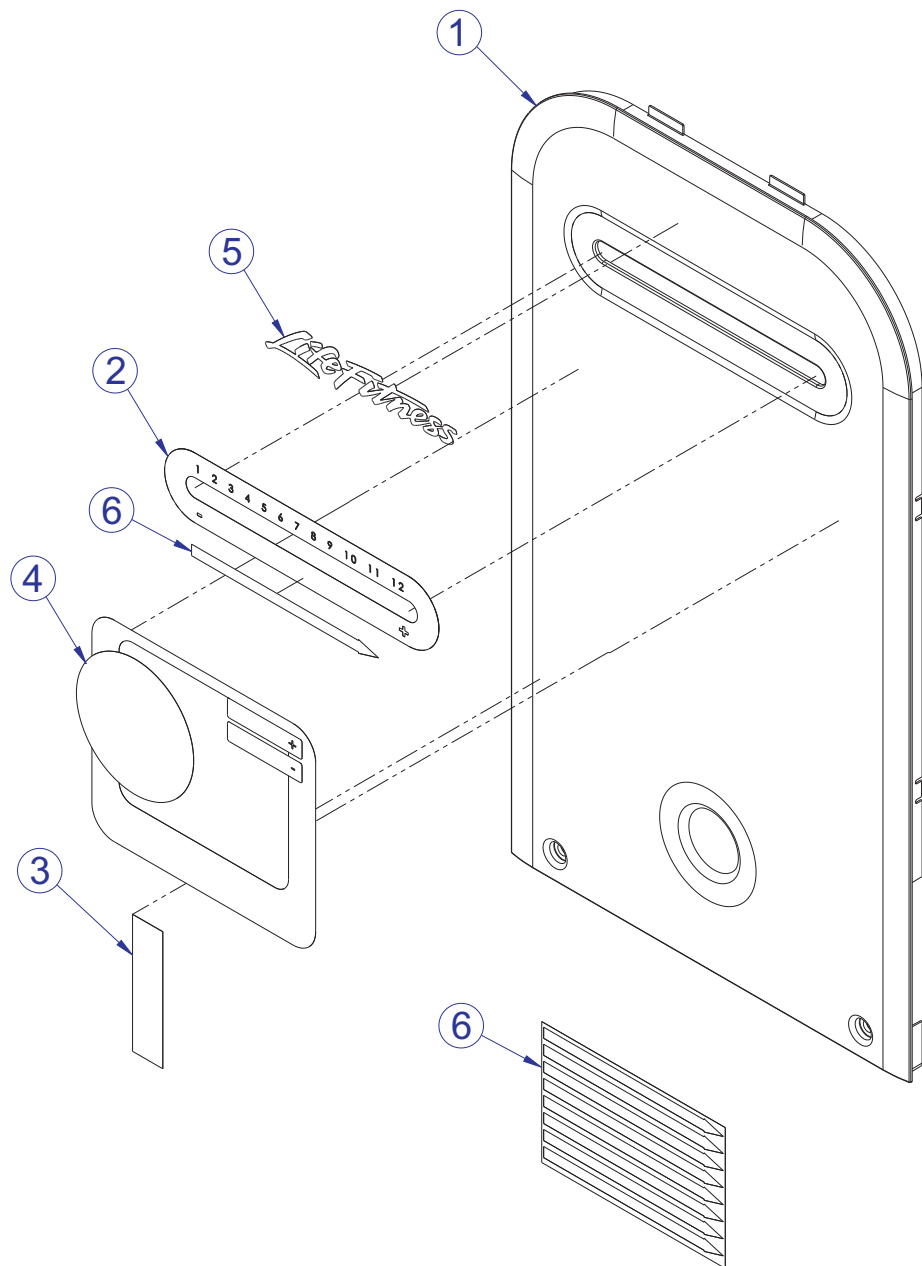


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	79894XX	WLDMT, TAB, PULLEY BRKT
2	1	3237801	PULLEY, 4.5" OD
3	1	3242002	NUT, M10 X 1.5 HEX NYLOCK
4	2	3102514	WASHER, FLAT 3/8" SAE ST ZN
5	1	3251706	SCREW, M10 X1.5 45MM

# TCAB AB CRUNCH

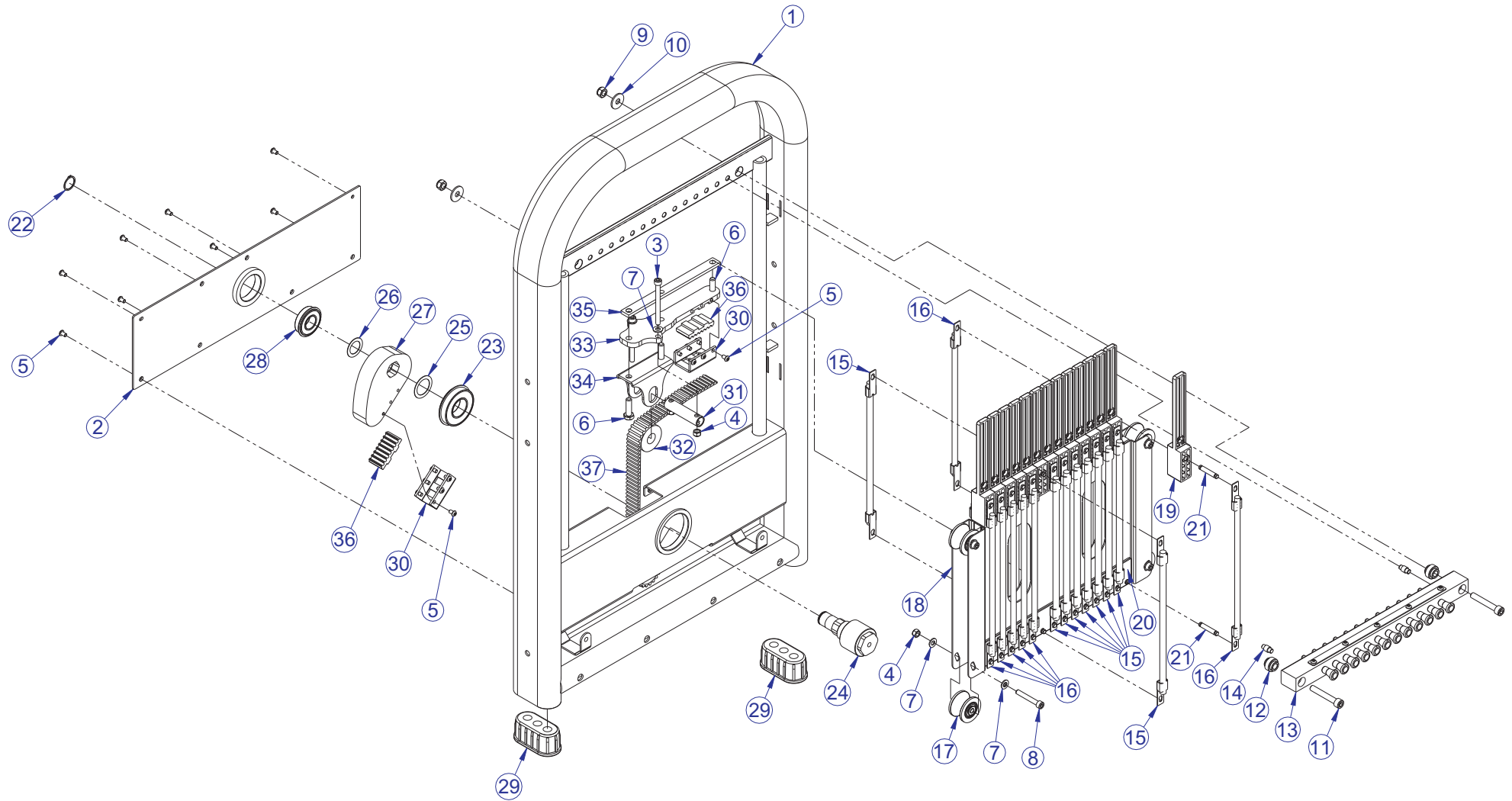
## FRONT SHROUD ASSEMBLY - 8024701

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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8012601	SHROUD, TC-TOWER, FRONT
2	1	8024601	LABEL, TC, SELECTOR
3	1	7422004	LABEL, 2" ASTM WARN
4	1	8025201	LABEL, INSTR, STRENGTH CIRCUIT, TCAB
5	1	8037701	LABEL, TC, LIFE FITNESS
6	1	8047101	LABEL, TC, SELECTOR, MULTI-LANGUAGE

# TCAB AB CRUNCH TOWER ASSEMBLY - 79854XX



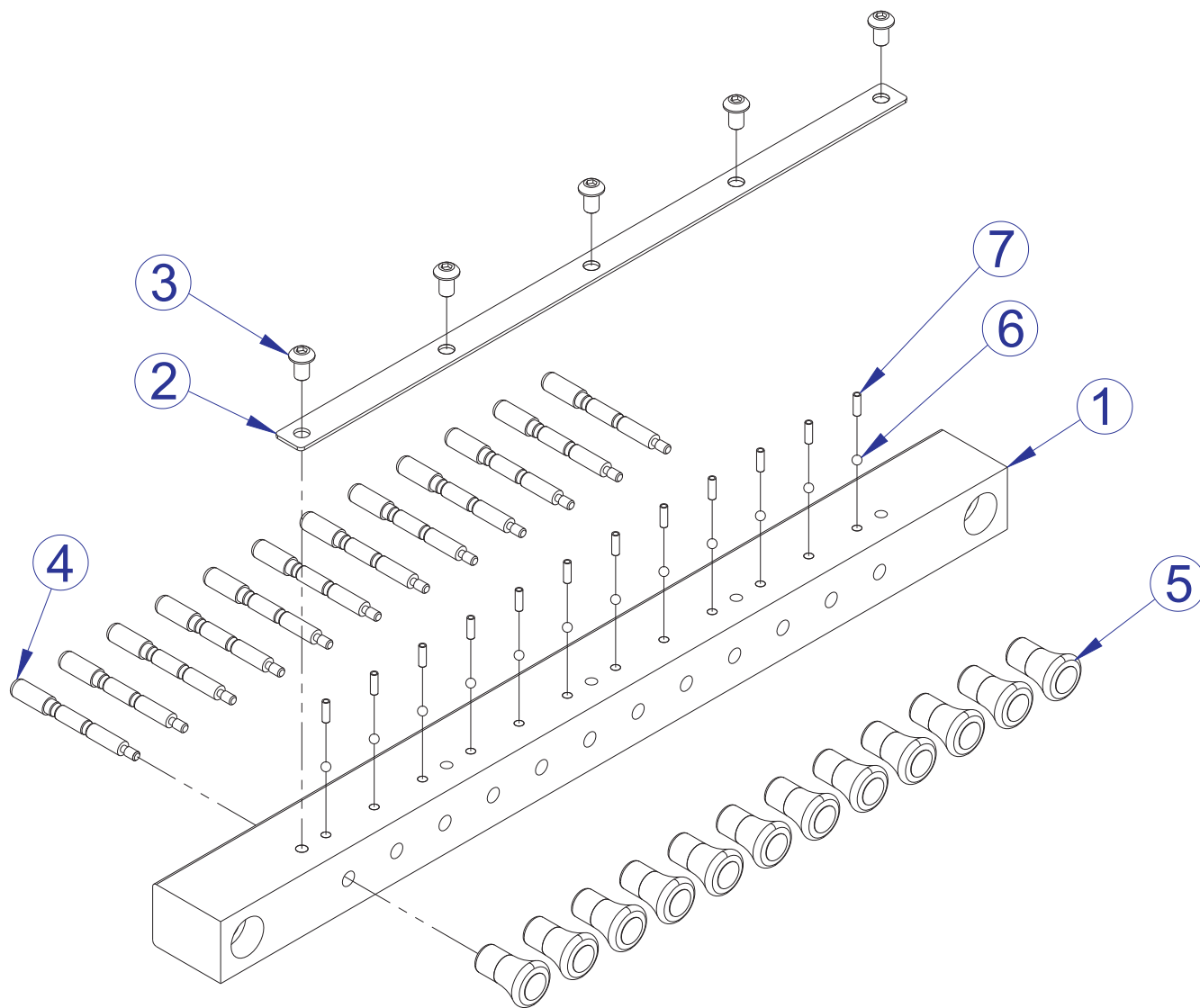
SEE PAGE 12 FOR LEGEND

# TCAB AB CRUNCH TOWER ASSEMBLY LEGEND

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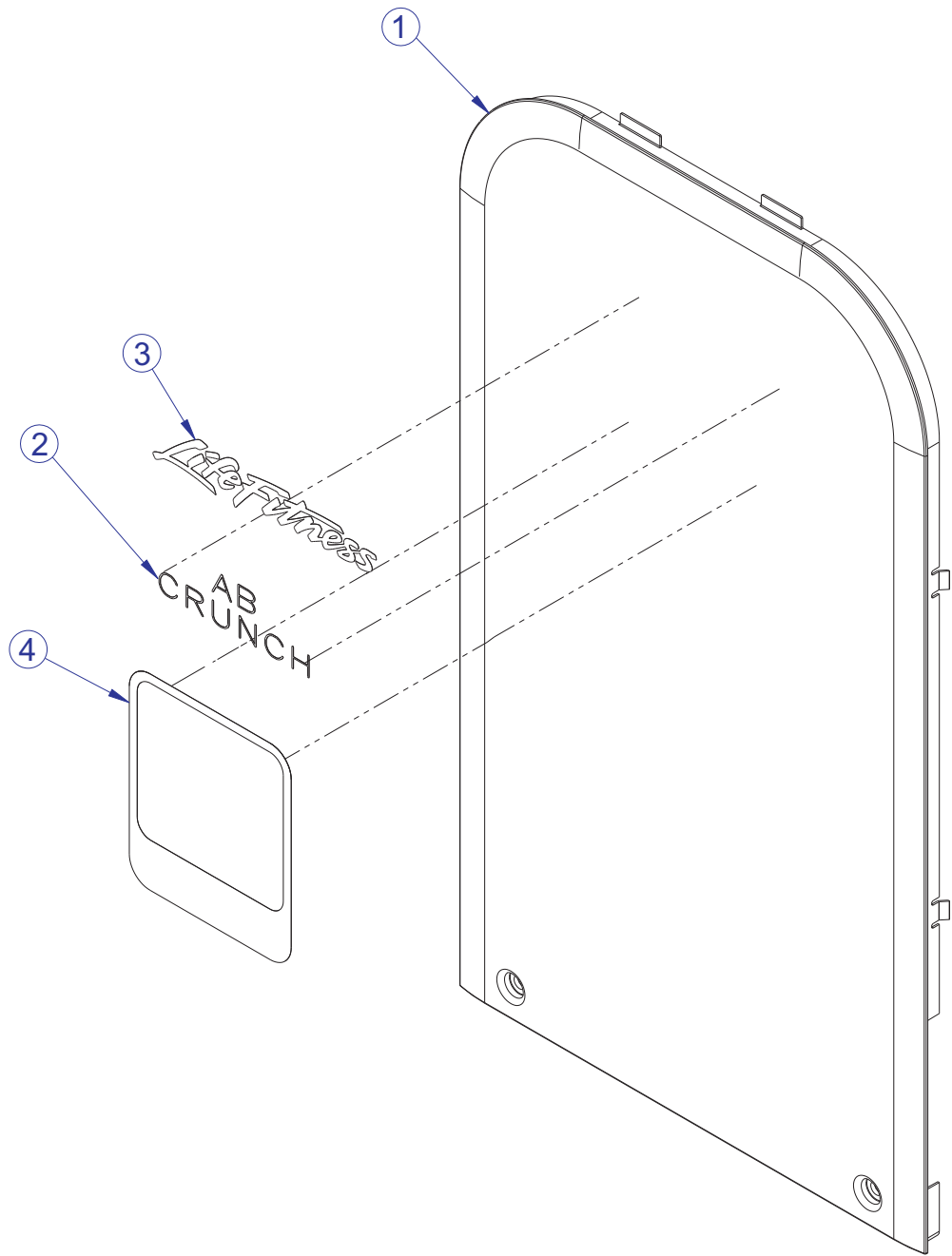
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	79855XX	WLDMT, TC-TOWER, FRAME
2	1	79856XX	WLDMT, TC-TOWER, COVER
3	2	3253915	SCREW, M8 X1.25 90MM
4	6	3242004	NUT, M8 X 1.25 HEX NYLOCK
5	20	3252802	M6-1.0 X 10 HXS BUT CS ST ZN
6	3	3251204	SCREW, M10 X1.5 X 35MM UNS HEX CS ST ZN
7	10	3102509	WASHER, TYPE A PLAIN
8	4	3253908	SCREW, M8 X1.25 55MM
9	2	3242002	NUT, M10 X 1.5 HEX NYLOCK
10	2	3257401	WASHER, FLAT, ST, ZN
11	2	3251710	SCREW, M10 X1.5 65MM
12	2	7996101	SPACER, TC-TOWER, HEADER
13	1	7995801	ASSY, TC-TOWER, HEADER
14	2	8015701	PIN, TC-TOWER, BLOCK FIXED
15	16	8015001	ASSY, CORD, BUNGEE 1/2"
16	12	8014901	ASSY, CORD, BUNGEE 3/8"
17	4	8018401	ASSY, ROLLER
18	1	7985795	WLDMT, TC-TOWER, CARRIAGE
19	14	8013101	SELECT BLOCK, TC-TOWER
20	2	8013301	PLATE, BUNGEE SPACER
21	28	8015601	PIN, TC-TOWER, BUNGEE
22	1	3232420	RING, BRE .926, 5100-98 ST PP B
23	1	3256901	BEARING, 6207NR BALL
24	1	7995701	AXLE, TC-TOWER
25	1	7882701	SHIM, 1.225-1.75-.03
26	1	7882801	SHIM, 1.005-1.50-.03
27	1	8019901	CAM, TC-TOWER
28	1	3257001	BEARING, 6205NR BALL
29	2	8012901	CAP, MFLOV END
30	2	8019201	BRKT, TC-TOWER, BELT
31	1	8019501	SHAFT, TC-TOWER,PULLEY
32	1	8019701	ROLLER, TC-TOWER, BELT
33	1	8019401	PLATE, TC-TOWER, PULLEY MOUNT
34	1	8019301	BRKT, TC-TOWER, PULLEY
35	1	8024301	PLATE, TC-TOWER, SPACER
36	2	8019601	BLOCK, BELT, TC-TOWER
37	1	8026401	BELT, 30MM, KEVLAR

# TCAB AB CRUNCH TOWER HEADER ASSEMBLY - 7995801



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7995901	BAR, HEADER, FRONT
2	1	7996001	PLATE, SPRING RETAINER
3	5	3262001	M6-1.0 X 10 TORX BUT CS ST ZN
4	12	8020001	PIN, TC-TOWER, SELECTOR
5	12	8013001	KNOB, TC-TOWER, PIN
6	12	3265601	BALL, CHROME ALLOY STEEL X 3.5MM
7	12	3253202	SPRING, .12 DIA X .438 X .018 WIRE DIA

TCAB AB CRUNCH  
REAR SHROUD ASSEMBLY - 8024801



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8012701	SHROUD, TC-TOWER, REAR
2	1	8024901	LABEL, STRENGTH CIRCUIT, TCAB
3	1	8037701	LABEL, TC, LIFE FITNESS
4	1	8038001	LABEL, TCAB, PLACARD REAR

# TCAB AB CRUNCH IMAGE

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